TCLAD

Technical Data

SFLG-12 Dielectric

Features & Benefits

- Thermal resistance 100µm, 0.065 °C-in²/W
- Product Thermal conductivity of 12 W/m-K
  - (2oz Cu x 100µm SFLG-12 x 1.5 Al)
- ***Fiber glass enhanced Prepreg***
- High Electrical Strength
- Lead-free solder compatible
- RoHS compliant and environmentally green
- ***Available as a laminated panel, RCC or prepreg***
- ***Available on aluminum and copper base substrates***
  - Other substrates materials may be available.

TCLAD Metal Core PCB's (MCPCB's) minimize thermal impedance and conduct heat more efficiently than standard printed wiring boards (PWB's).

The distinguishing difference of Thermal Clad resides in the dielectric. This datasheet highlights the performance characteristics of TCLAD SFLG-12 dielectric.

Applications

- High power density applications where achieving low thermal resistance is required, such as:
- LED Lighting
- Power conversion
- Motor drives
- Solid state relays

Configurations

Base Metal	Thickness mm (mil)
5052 Aluminum	0.8 (32), 1.0 (40)*, 1.5 (59)*, 2.0 (80)
6061 Aluminum	0.8 (32), 1.0 (40)*, 1.5 (59)*, 2.0 (80)
1050 Aluminum	0.8 (32), 1.0 (40)*, 1.5 (59)*, 2.0 (80)
4045 Aluminum	1.5 (59), 2.0 (80)
Copper C1100	1.0 (40)*, 1.5 (59)*, 2.0 (80)

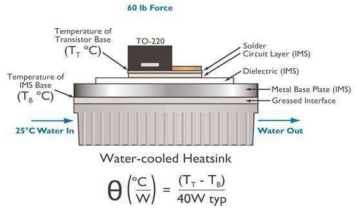
Copper Foil	Weight oz (thickness µm)
ED Copper	1oz (35), 2oz (70), 3oz (105), 4oz (140), 6oz (210)
RA	8oz (280), 10oz (350)

* Most common thicknesses

** Other thicknesses and alloys may be available. Please contact TCLAD sales department for more information.

We provide custom solutions for your applications. For further inquiries, please contact your local sales agent or directly to TCLAD sales sales@tclad.com

Test Thermal Performance of Insulated Metal Substrate (IMS®) TO-220 Set-up



Item	Thickness	Unit	Value (Typ.)	Method
Thermal Properties				
Product Thermal Conductivity		W/m-K	10	TO220
Dielectric Thermal Conductivity		W/m-K	2.8	ASTM D5470
Thermal Resistance	100µm (4mil)	°C-in²/W	0.065	ASTM D5470
Thermal Impedance	100µm (4mil)	°C/W	0.085	TO-220
Electrical Properties				
Dielectric Constant		-	3.8	IPC-TM-650 2.5.5.3
Dissipation Factor	100µm (4mil)	1MHz	0.006	IPC-TM-650 2.5.5.3
Capacitance	100µm (4mil)	pF	23.5	IPC-TM-650 2.5.5.3
Volume Resistivity		Ω-cm	10^{13}	IPC-TM-650 2.5.17.1
Surface Resistivity		Ω/sq	10^{15}	IPC-TM-650 2.5.17.1
Breakdown Voltage	80µm (3.2mil)	KVAC	4	ASTM D149
	100µm (4mil)		5	
	150µm (6mil)		7	
Mechanical Properties				
Color		-	Off-white	Visual
Peel Strength @ 25°C		Kg/cm	>1.2	IPC TM-650 2.4.8
Glass Transition (Tg)		°C	180	IPC TM-650 2.4.25
CTE in X,Y/Z Axis <Tg		µm/m°C	15	IPC TM-650 2.4.24.5
CTE in X,Y/Z Axis >Tg		µm/m°C	18	IPC TM-650 2.4.24.5
Storage Modulus @ 25°C		GPa	18	ASTM D638
Chemical Properties				
Water Vapor Retention		%	< 0.5	ASTM E595
Out-Gassing Total Mass Loss		%	< 0.1	ASTM E595
Collect Volatile Condensable Material		%	< 0.1	ASTM E595
Agency Ratings & Durability UL: E121882				
UL Maximum Operating Temperature (MOT)		°C	130	UL 746
UL Flammability		-	V-0	UL 94

TCLAD
US Sales.us@tclad.com
APAC Sales.asia@tclad.com
Europe Sales.eu@tclad.com
www.tclad.com

RoHS compliant

Rev 2024-D38-004