



## Features & Benefits

- SFP-3 (Solvent Free Prepreg) provides the advantage of high thermal conductivity and reliability. This Sem-finished material is good for single and multilayer thermal conductive printed circuit board applications.
- SFP-3 is a sandwich structure, which includes layers of upper release film, prepreg, and lower release film
- SFP-3 has no fiberglass which allows for improved thermal performance in layers where fiberglass reinforcement is not required.
- · Excellent thermal conductivity
- · High Electrical Strength
- · Lead-free solder compatible
- · RoHS compliant and environmentally green
- Available in rolls
- TCLAD TCP minimizes thermal impedance and conducts heat more efficiently than standard printed wiring boards (PWB's).
- The differentiating technology of Thermal Clad resides in the dielectric. This
  datasheet highlights the performance characteristics of TCLAD SFP-3.
  - \*Product thermal conductivity based on 2oz cu x 100 $\mu$ m SFP-3 x 1.5mm Al

## **Applications**

- LED headlight & foglamps
- Other Applications where ceramic based components are used where improved solder joint reliability is required.

## **Configurations**

Characteristics

SFP-3

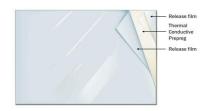
• Roll width [mm]

510,520 etc.

Prepreg Thickness [μm]

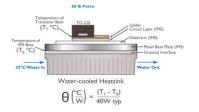
50,80,100,150 etc.

Release Film Thickness [μm]



We provide custom solutions for your applications. For Further questions, please contact your local sales agent or directly TCLAD sales in your region.

## Test Thermal Performance of Insulated Metal Substrate (IMS®) TO-220 Set-up



Item	Thickness	Unit	Value (Typ.)	Method
Thermal Prope	erties			
Product Thermal Conductivity		W/m-K	3*	TO-220
Dielectric Thermal Conductivity		W/m-K	1.7	ASTM D5470
Thermal Resistance	I00μm (4mil)	°C/W	<0.12	ASTM D5470
Thermal Impedance	I00μm (4mil)	°C/W	0.33	TO-220
Electrical Properties				
Dielectric Constant		-	4.4	IPC-TM-650 2.5.5.9
Dissipation Factor	I00μm (4mil)	IMHz	0.171	IPC-TM-650 2.5.5.9
Capacitance	100µm (4mil)	pF	28.1	IPC-TM-650 2.5.5.9
Volume Resistivity		Ω-cm	10 <sup>15</sup>	IPC-TM-650 2.5.17.1
Surface Resistivity		Ω/sq	1013	IPC-TM-650 2.5.17.1
Breakdown Voltage		KVAC	>30	ASTM D149
Mechanical Properties				
Color		-	Off-White	Visual
Peel Strength @ 25°C		Kg/cm (lbf/in)	1.4 (7.8)	IPC TM-650 2.4.8
Glass Transition (Tg)		°C	140	IPC TM-650 2.4.25
CTE in X,Y/Z Axis <	Tg	μm/m°C	25	IPC TM-650 2.4.25
CTE in X,Y/Z Axis >	Tg	μm/m°C	32	IPC TM-650 2.4.25
Decomposition Temperature (2% loss)		°C	350	IPC TM-650 2.4.24.6
Decomposition Temperature (5% loss)		°C	380	IPC TM-650 2.4.24.6
Chemical Properties				
Water Vapor Retention		%	< 0.5	ASTM E595
Out-Gassing Total Mass Loss		%	< 0.1	ASTM E595
Collect Volatile Condensable Material		%	< 0.1	ASTM E595
Agency Ratings & Durability- UL: E121882				
UL Flammability		-	V-0	UL 94



US sales.us@tclad.com APAC sales.asia@tclad.com Europe sales.eu@tclad.com www.tclad.com



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